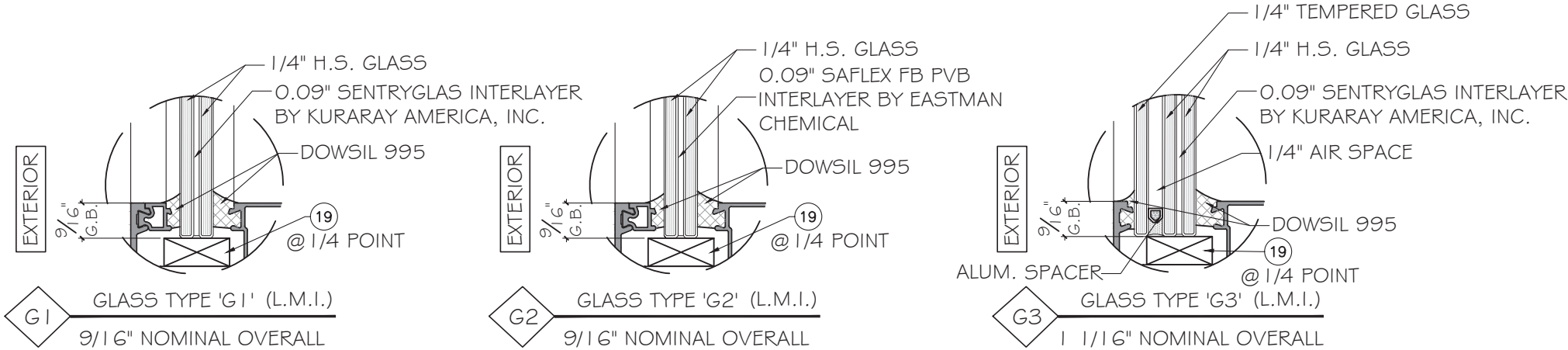


DO IT IMPACT, INC.
SPA 150 WINDOW WALL SYSTEM - L.M.I.



MAX. D.L.O AREA	DESIGN LOAD(Pd)
49.96FT ²	±96 PSF

MAX. D.L.O AREA	DESIGN LOAD(Pd)
29.07FT ²	±65 PSF

MAX. D.L.O AREA	DESIGN LOAD(Pd)
43.47FT ²	±96 PSF

GENERAL NOTES:

- THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 7TH EDITION FLORIDA BUILDING CODE (2020)/8TH EDITION FLORIDA BUILDING CODE (2023) INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

- PANELS ARE RATED FOR LARGE MISSILE IMPACT. LMI SYSTEM TO BE USED FOR INSTALLATIONS UP TO 30 FT OF GRADE. FOR ABOVE 30 FT OF GRADE, SMI TO BE USED. IMPACT SHUTTERS ARE NOT REQUIRED.

- THESE PANELS ARE APPROVED FOR AIR AND WATER INFILTRATION.

- ANCHORS SHALL BE AS LISTED, SPACED AS SHOWN ON DETAILS. ANCHORS EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

- ANCHORING OR LOADING CONDITIONS NOT SHOWN IN THESE DETAILS ARE NOT PART OF THIS APPROVAL.

- MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/ METAL SCREWS THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE 7TH EDITION FLORIDA BUILDING CODE (2020)/8TH EDITION FLORIDA BUILDING CODE (2023) SECTION AS APPLICABLE.

- METAL STRUCTURES BY OTHERS TO BE DESIGNED TO SUPPORT THE LOADS IMPOSED BY THIS GLAZING SYSTEM AND TO TRANSFER SUCH LOADS TO THE BUILDING MAIN STRUCTURE.

- ULTIMATE LOAD OBTAINED FROM ASCE 7-16/ ASCE 7-22, MULTIPLY BY 0.6 SHALL BE LESS THAN OR EQUAL TO MAX. DESIGN LOAD IN THIS DOCUMENT. THE DESIGN LOADS SHOWN IN THIS DOCUMENT ARE ALLOWABLE DESIGN LOADS.

- MANUFACTURER'S LABEL SHALL BE LOCATED ON A READILY VISIBLE LOCATION IN ACCORDANCE WITH SECTION 1709.9.3 OF FLORIDA BUILDING CODE LABELING TO COMPLY WITH SECTION 1709.9.2.

-SEALANTS:

ALL FRAME CORNERS, JOINTS, MULLION SEAMS AND PERIMETER GLAZING BEAD TO FRAME INSTALLATION FASTENERS SEALED WITH SILICON SEALANT.

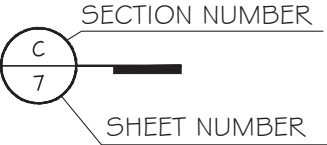
USE CHARTS AS FOLLOWS.

- STEP 1: DETERMINE DESIGN WIND LOAD REQUIREMENTS BASED ON WIND VELOCITY, BLDG. HEIGHT, WIND ZONE USING APPLICABLE ASCE 7-16/ASCE 7-22 STANDARD OR WIND TUNNEL REPORTS.
- STEP 2: SEE SHEET E1 AND E2 FOR TYPICAL WINDOW WALL ELEVATION.
- STEP 3: SEE SHEET A1 FOR ANCHOR OPTIONS. SEE SHEET E1 AND E2 FOR ANCHOR LAYOUT.
- STEP4: THE LOWEST VALUE RESULTING FROM STEPS 2 THAT EXCEED THE DESIGN WIND PRESSURES DETERMINED THOUGH STEP 1 SHALL APPLY TO ENTIRE SYSTEM

NOTE:
GLASS COMPLIES WITH ASTM E1300-09 (3 SEC. GUSTS).

ABBREVIATIONS AND SYMBOLS

D.L.O. - DAYLITE OPENING
F.H. - FRAME HEIGHT
F.W. - FRAME WIDTH
W/ - WITH
W/O - WITHOUT
O.C. - ON CENTER



FLORIDA APPROVAL:
FL 42329.1

YIPING WANG, P.E.
FLORIDA REGISTRATION
No. 55983
O.A.N. 28677

August 18th, 2023

MCY ENGINEERING, INC.
GLAZING CONSULTANTS
12781 MIRAMAR PKWY. STE. 301
MIRAMAR, FL 33027 P: 305 271-0117
www.MCYEngineering.com mcy@mcyengineering.com

SPA150 WINDOW WALL SYSTEM-L.M.I.

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7501 East Adamo Drive
Tampa, Florida 33619
P: 321 946 5816 email:info@doitimpact.com

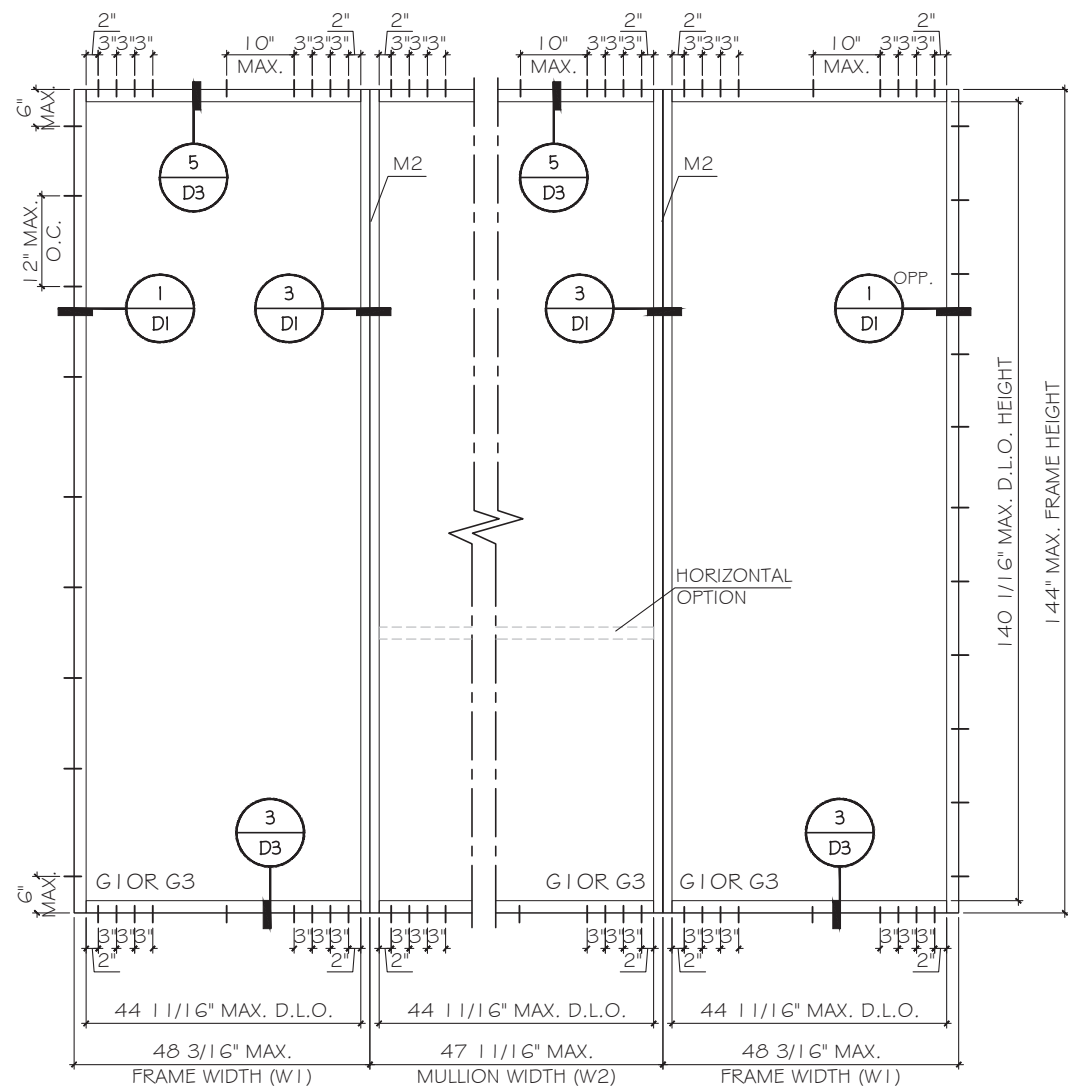
Drawn Date 08.15.2023	Drawn By James	NEW PRODUCT APPLICATION	Description
DRAWING NO. AD23-24			
COVER			
Sheet No. 1 OF 10			


$$\text{NOTE: } W = \frac{W_1 + W_2}{2}$$

NOTE:FOR SIZES SHOWN ABOVE OR SMALLER AS PERMITTED BY FBC.

NOTE: $W = \frac{W1 + W2}{2}$

[illegible]

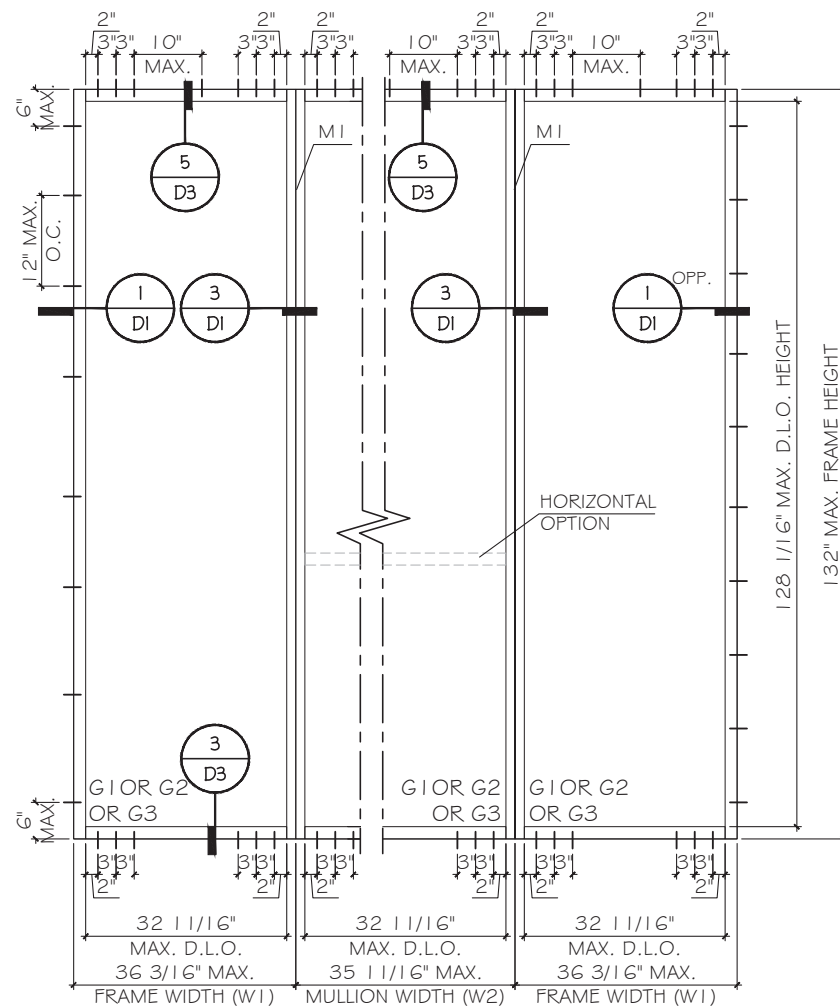


TYPICAL EXTERIOR ELEVATIONS

NOTE:FOR SIZES SHOWN ABOVE OR SMALLER AS PERMITTED BY FBC.

MULLION CAPACITIES - PSF			
NOMIAL DIMS		Pdall (+/-) PSF	
WIDTH W (INCH)	FRAME HEIGHT H (INCH)	MULLION TYPE	WITH OR W/O HORIZ.
47.69	144	M2	96

$$\text{NOTE: } W = \frac{W1 + W2}{2}$$

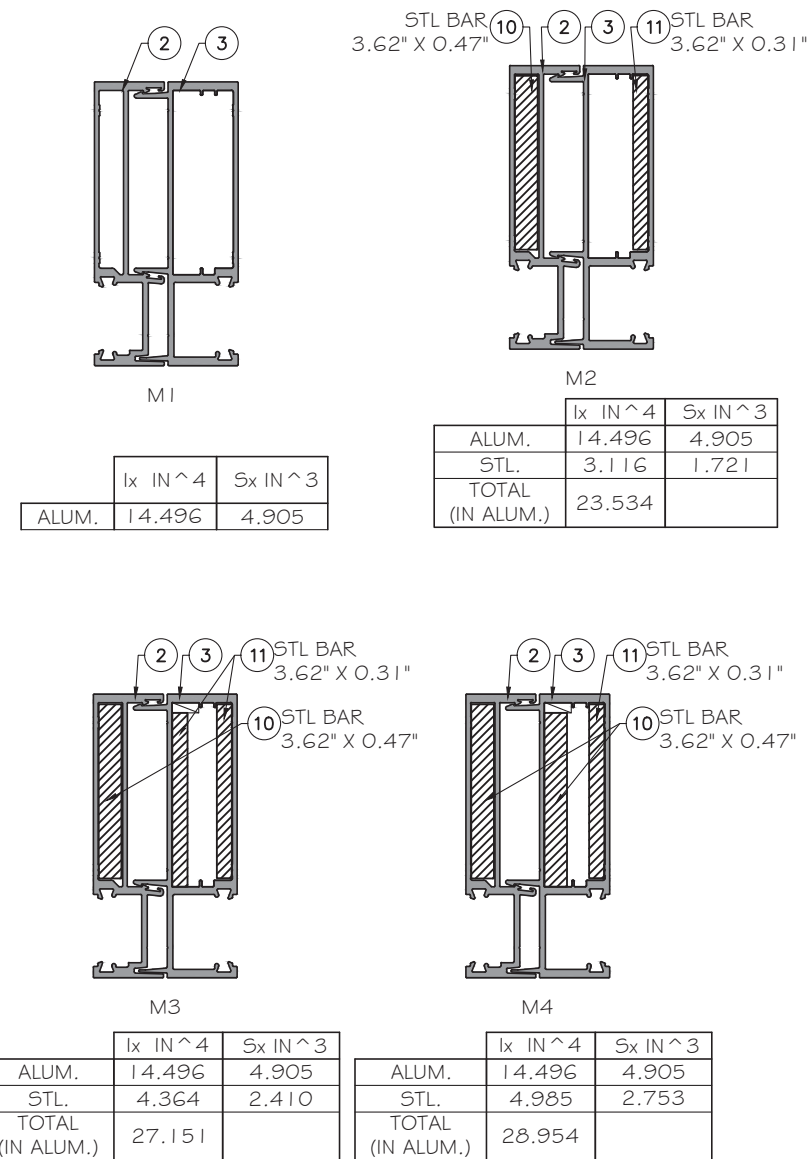


TYPICAL EXTERIOR ELEVATIONS

NOTE:FOR SIZES SHOWN ABOVE OR SMALLER AS PERMITTED BY FBC.

MULLION CAPACITIES - PSF			
NOMIAL DIMS		Pdall (+/-) PSF	
WIDTH W (INCH)	FRAME HEIGHT H (INCH)	MULLION TYPE	WITH OR W/O HORIZ.
36.69	132	M1	65

$$\text{NOTE: } W = \frac{W1 + W2}{2}$$



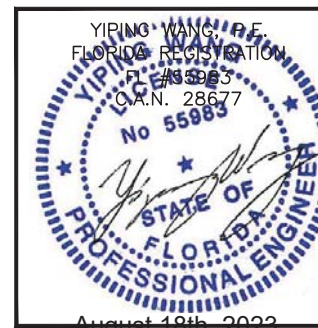
	Ix IN^4	Sx IN^3
ALUM.	14.496	4.905
STL.	3.116	1.721
TOTAL (IN ALUM.)	23.534	

	Ix IN^4	Sx IN^3
ALUM.	14.496	4.905
STL.	3.116	1.721
TOTAL (IN ALUM.)	23.534	

	Ix IN^4	Sx IN^3
ALUM.	14.496	4.905
STL.	4.364	2.410
TOTAL (IN ALUM.)	27.151	

	Ix IN^4	Sx IN^3
ALUM.	14.496	4.905
STL.	4.985	2.753
TOTAL (IN ALUM.)	28.954	

FLORIDA APPROVAL:
FL 42329.1



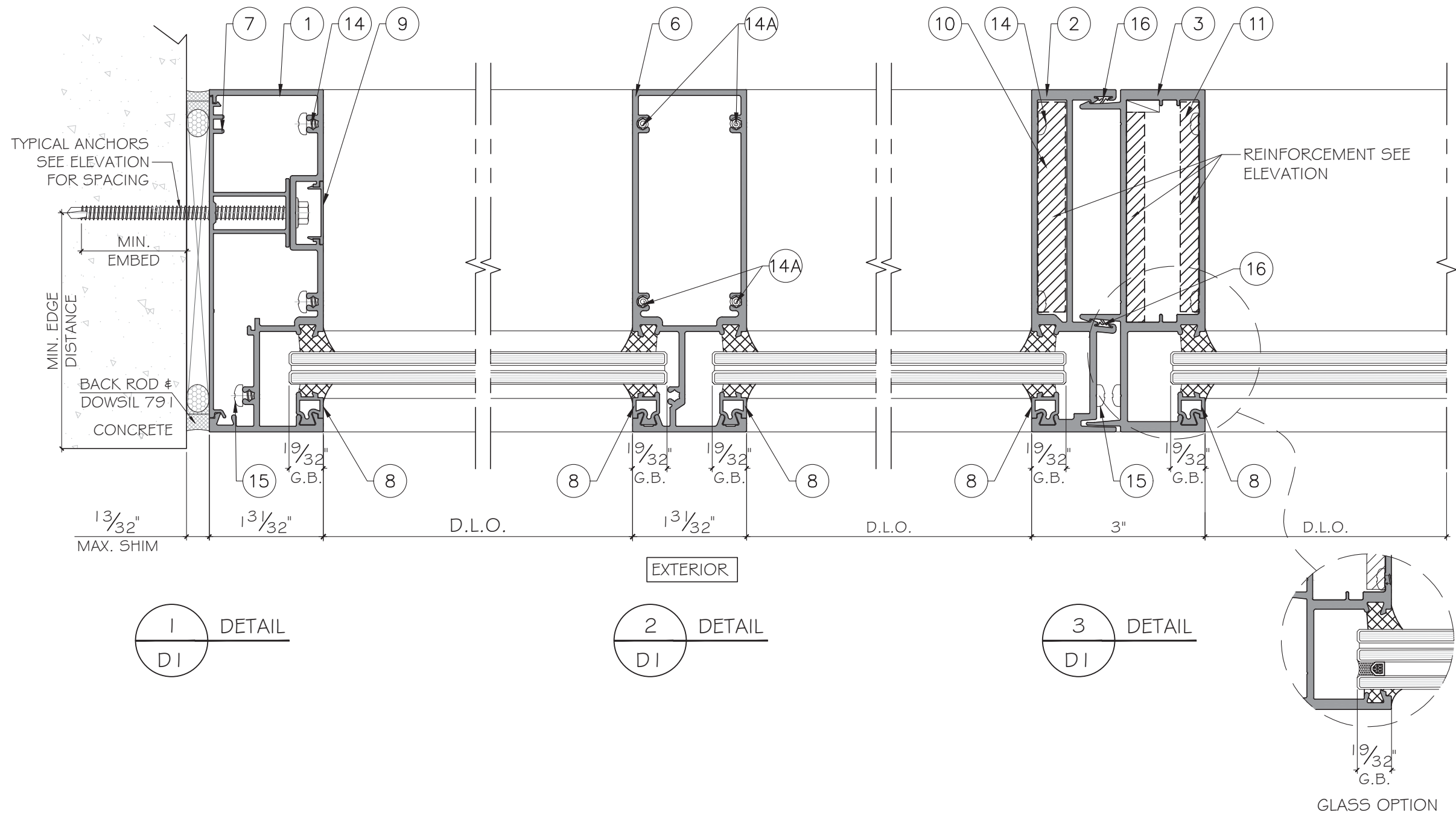
Rev.	Date	Drawn By	Description
01	08.15.2023	James	NEW PRODUCT APPLICATION

Drawn Date: 08.15.2023
Drawn By: James

DRAWING NO.
AD23-24

E2

Sheet No.
3 OF 10



1
DI

DETAIL

2
DI

DETAIL

3
DI

DETAIL

FLORIDA APPROVAL:
FL 42329.1

YIPING WANG, P.E.
FLORIDA REGISTRATION
No. 55983
O.A.N. 28677

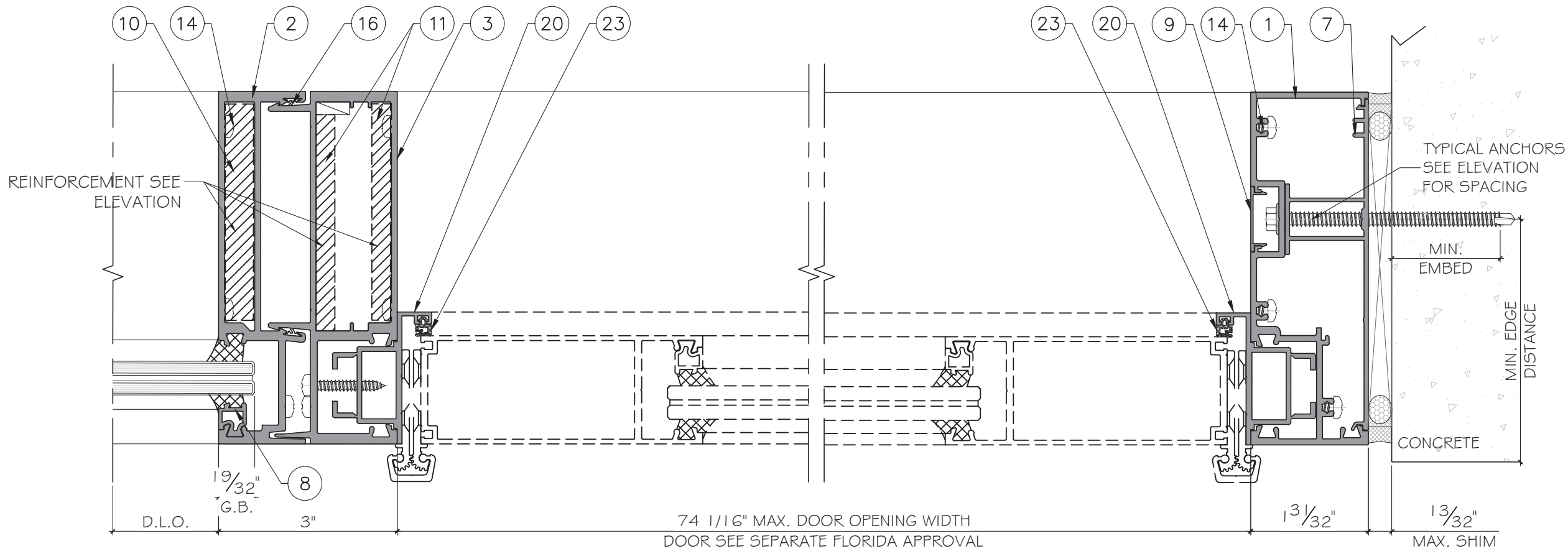
August 18th, 2023

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www.MCYEngineering.com mcy@mcyengineering.com

SPA150 WINDOW WALL SYSTEM - L.M.I.

Do it impact, inc.
7501 East Adamo Drive
Tampa, Florida 33619
P: 321 946 5816 email: info@doitimpact.com

Rev. No.	Date	Drawn By	Description
01	08.15.2023	James	NEW PRODUCT APPLICATION
DRAWING NO. AD23-24			
D1			
Sheet No. 4 OF 10			



1
D2

EXTERIOR

2
D2

FLORIDA APPROVAL:
FL 42329.1

YIPING WANG, P.E.
FLORIDA REGISTRATION
F.P. # 435963
C.A.N. # 28677
No 55983
STATE OF
FLORIDA
PROFESSIONAL ENGINEER
August 18th, 2023

Rev. No.	Date	Drawn By	Description
01	08.15.2023	James	NEW PRODUCT APPLICATION

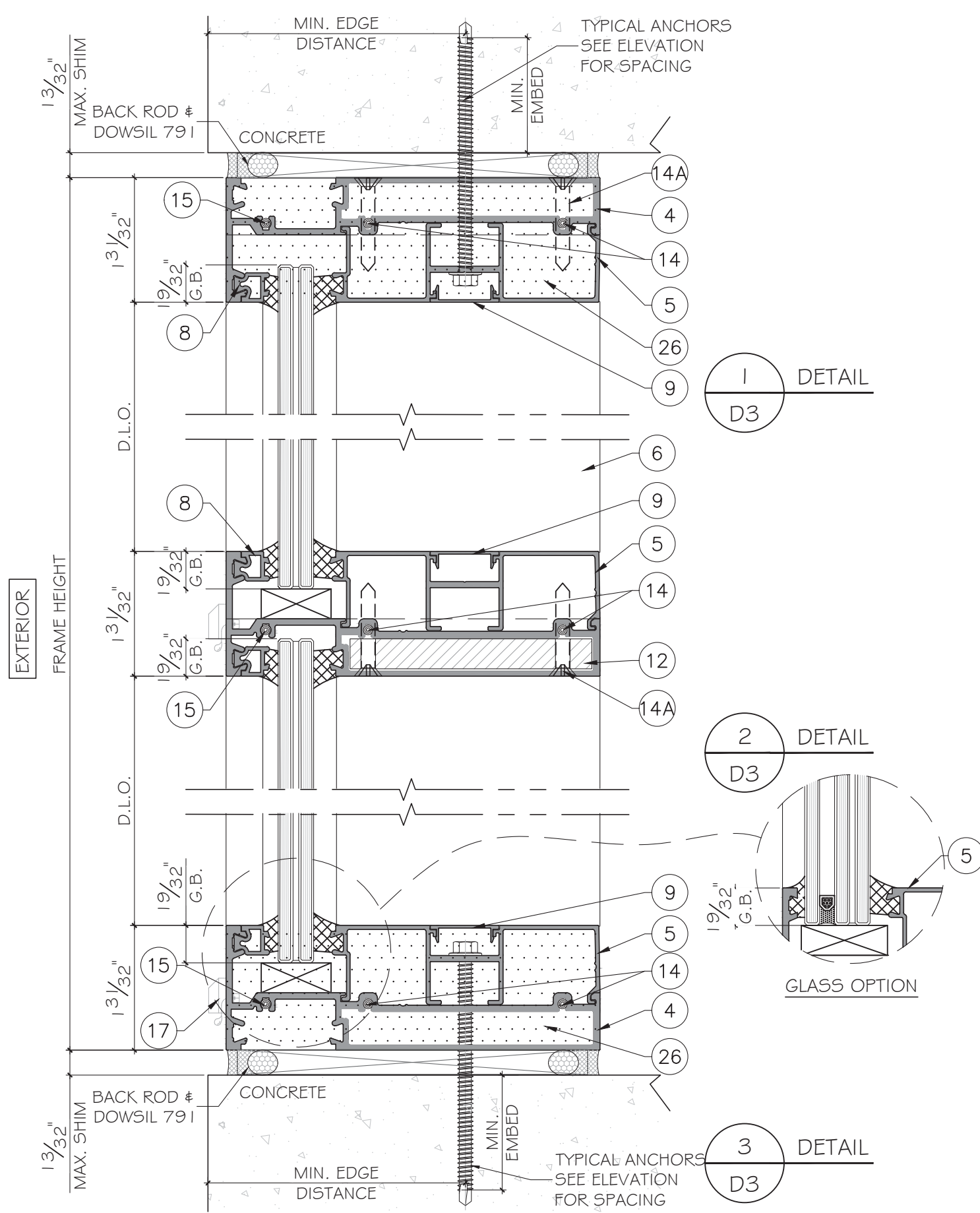
Drawn Date 08.15.2023	Drawn By
DRAWING NO. AD23-24	
D2	
Sheet No. 5 OF 10	

MCY

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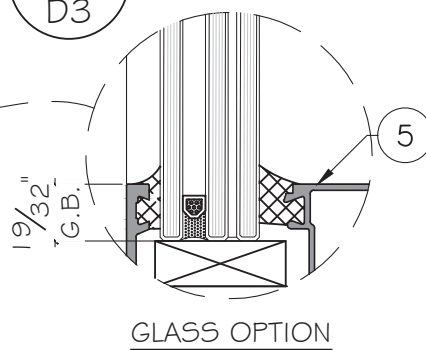
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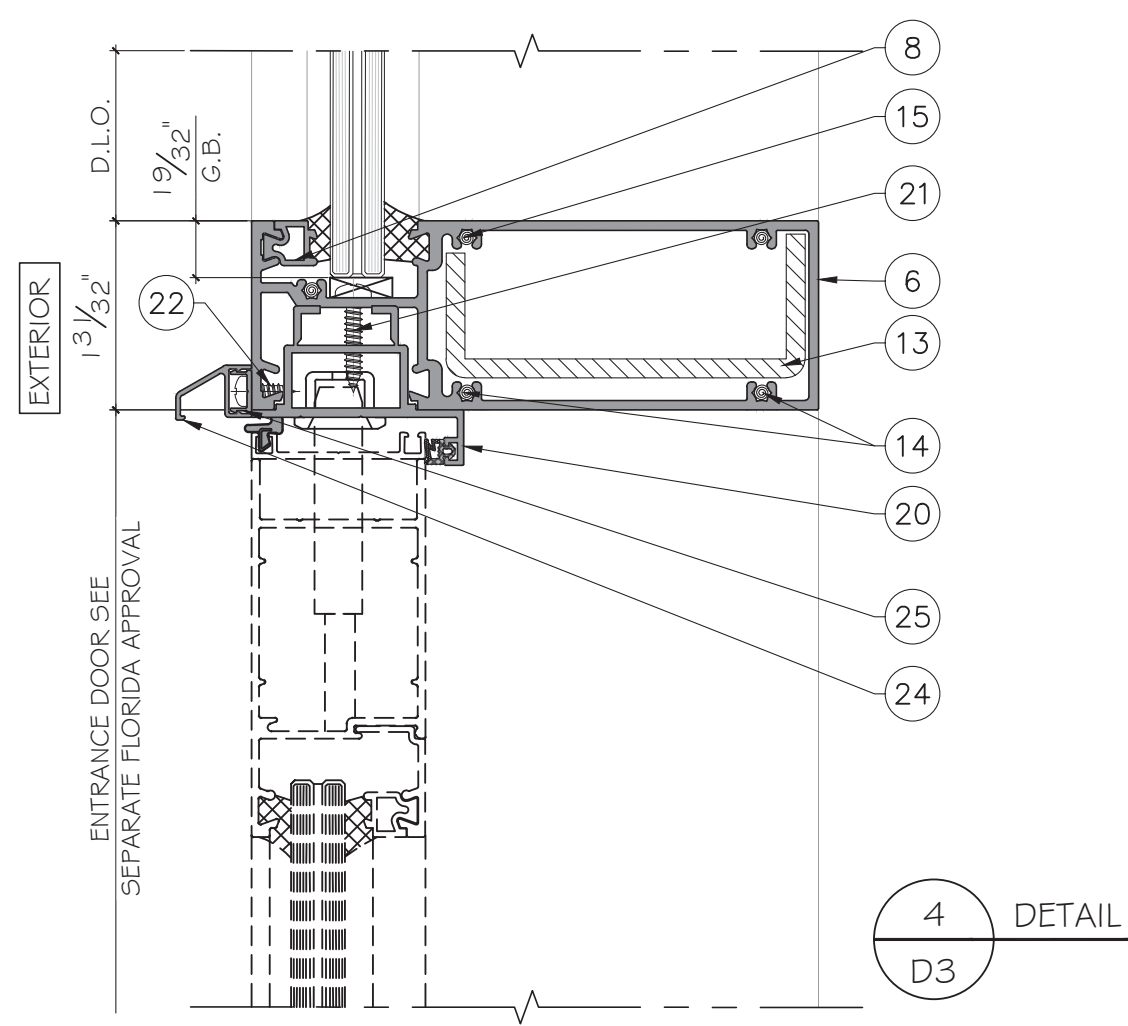


1
D3
DETAIL

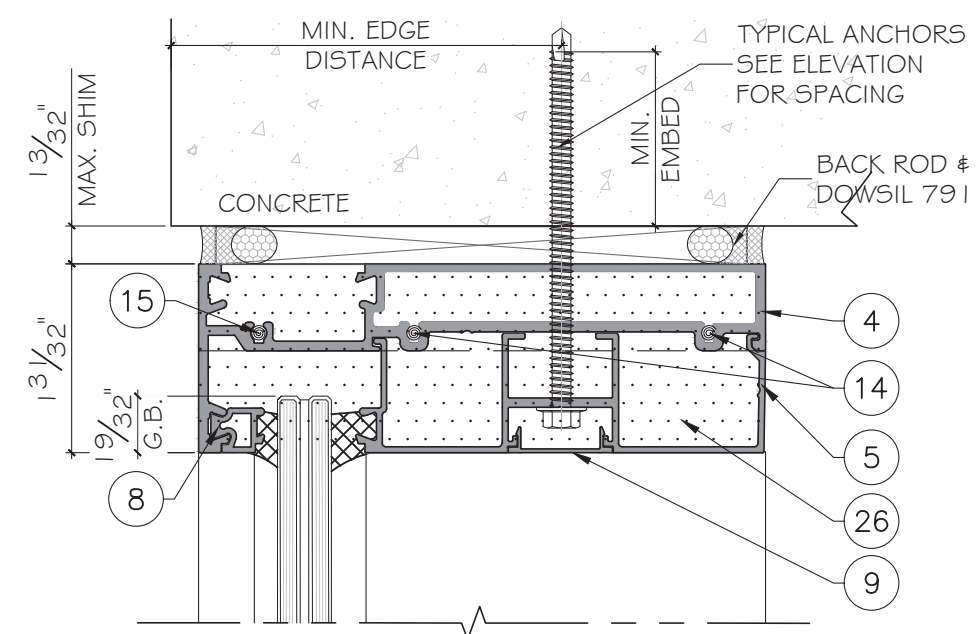
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D3
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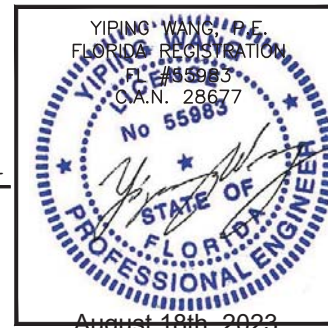


4
D3
DETAIL



5
D3
DETAIL

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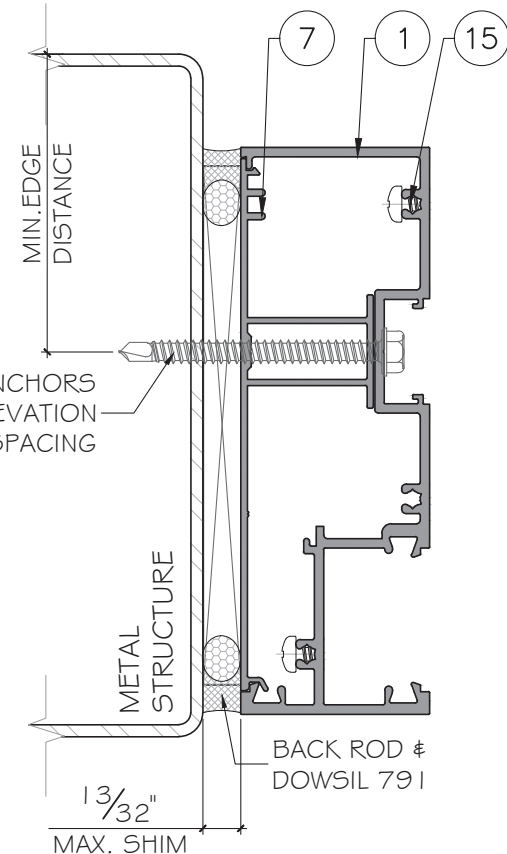
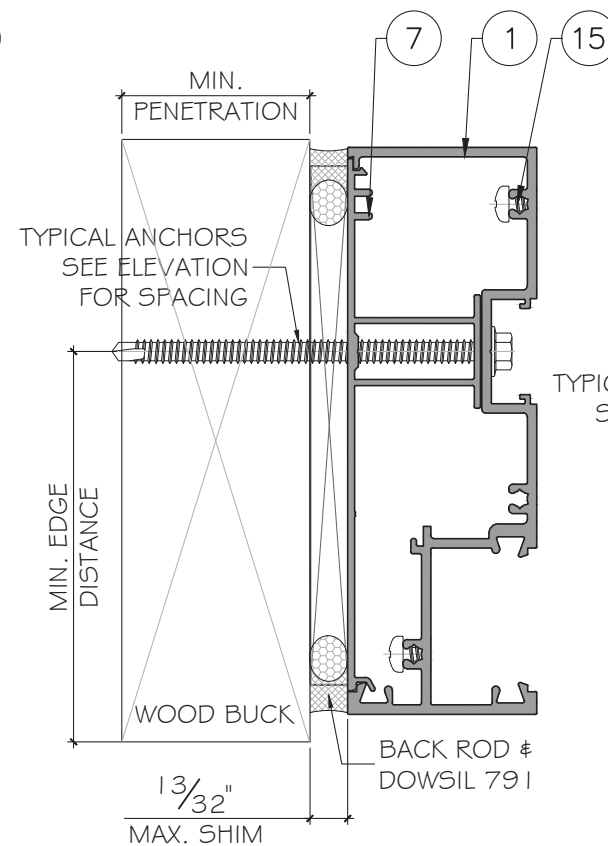
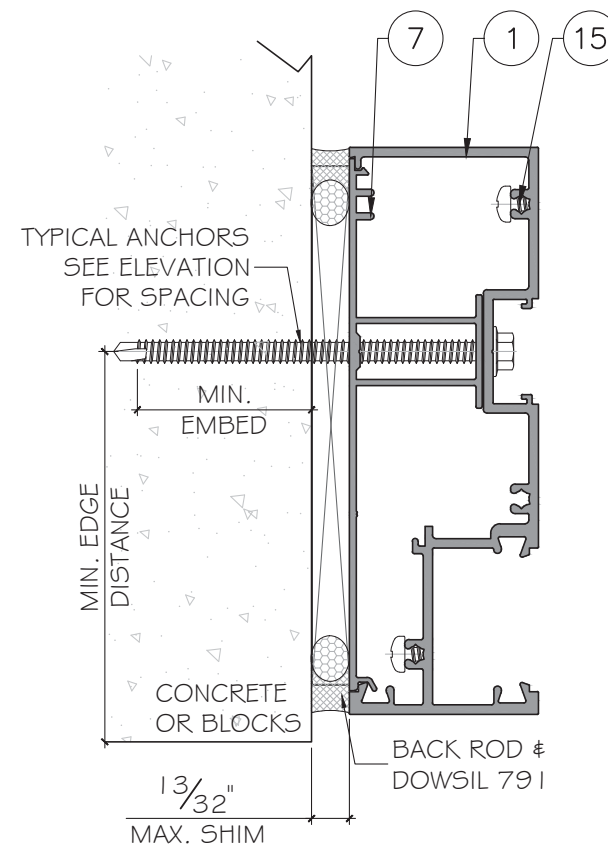
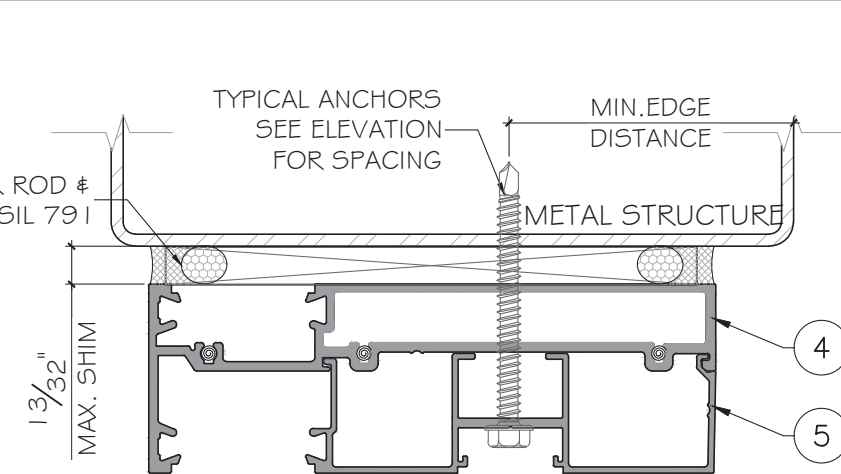
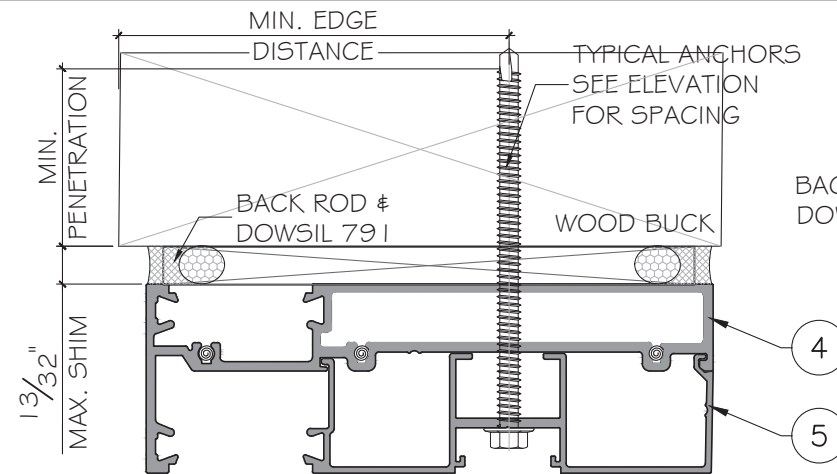
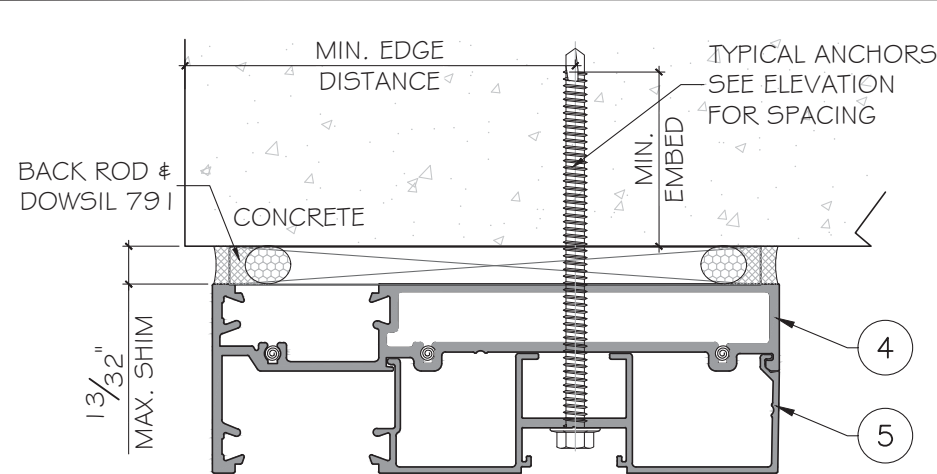
Drawn Date
08.15.2023

Drawn By

DRAWING NO.
AD23-24

Sheet No.
D3

6 OF 10



NOTE:
METAL/ WOOD STRUCTURE BY OTHERS MUST BE
DESIGNED AND ANCHORED PROPERLY TO SUSTAIN
LOADS IMPOSED BY GLAZING SYSTEM AND
TRANSFER THEM TO THE BUILDING STRUCTURE.

TYPICAL ANCHOR TYPES: SEE ELEVATIONS FOR SPACING

TYPE "A": 1/4" DIA. ULTRACON+ BY 'DEWALT' ($F_u = 164 \text{ KSI}$, $F_y = 148 \text{ KSI}$)
INTO 2BY WOOD BUCKS OR WOOD STRUCTURE
WITH 1 1/2" MIN. PENETRATION INTO WOOD (HEAD/ JAMB)

THRU 1BY WOOD BUCK INTO CONCRETE
WITH 1 3/4" MIN. EMBED INTO CONCRETE (HEAD/ JAMB)
WITH 1 3/4" MIN. EMBED INTO BLOCKS (JAMB ONLY)

TYPE "B": 1/4" TEKS OR SELF DRILLING SCREW(GRADE 5) ($F_u = 120 \text{ KSI}$, $F_y = 90 \text{ KSI}$)
INTO APPROVED MULLIONS
(1/8" THK. MIN.) INTO METAL STRUCTURE

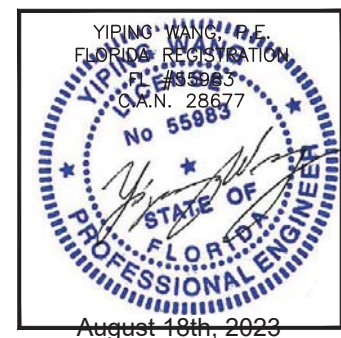
STEEL: 12 GA. MIN. ($F_y = 36 \text{ KSI MIN.}$)
ALUMINUM: 1/8" THK. MIN. (6063-T5 MIN.)
(STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PANTED)

TYPICAL ANCHOR EDGE DISTANCE:
INTO CONCRETE AND MASONRY = 2 1/2" MIN.
INTO WOOD STRUCTURE = 1" MIN.
INTO METAL STRUCTURE = 3/4" MIN.

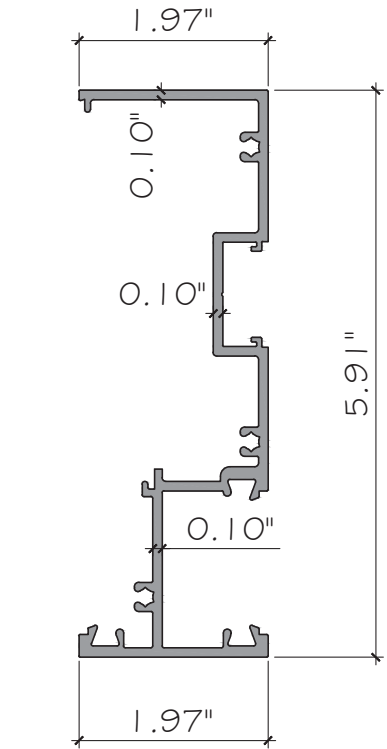
WOOD SG = 0.55 MIN.
CONCRETE $f_c = 3000 \text{ PSI MIN.}$

GLAZING BEAD AT FRAME SILL SEALED TO GLASS WITH DOW CORNING 983.
FRAME CORNERS SEALED WITH DOW CORNING 999 OR EQUAL COMPATIBLE

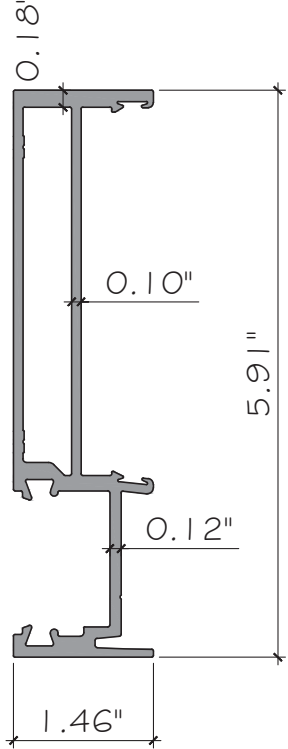
FLORIDA APPROVAL:
FL 42329.1



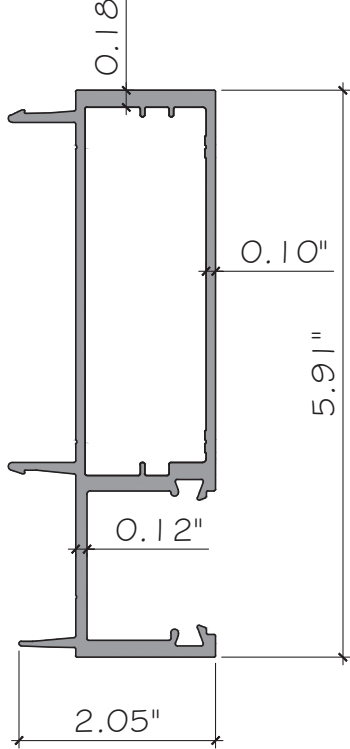
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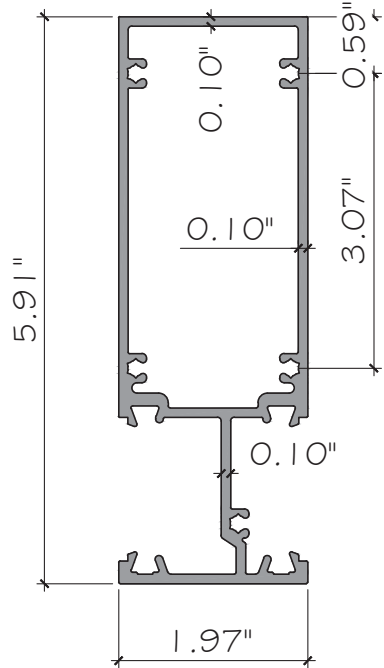
① FRAME SPA15001A
ALUM.6063-T6



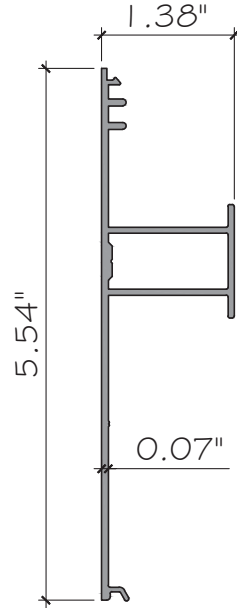
② FEMALE MULLION SPA15002B
ALUM.6063-T6



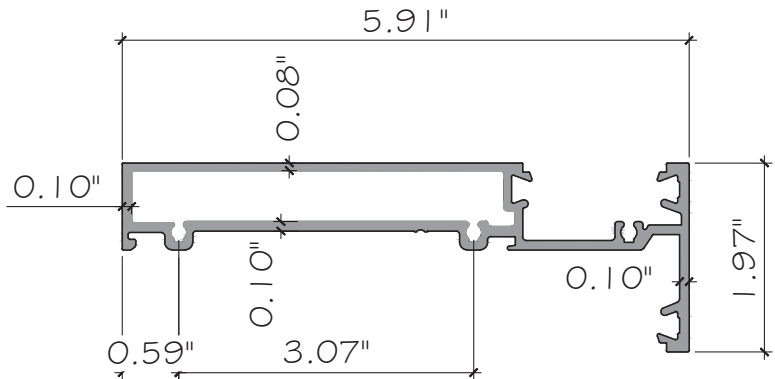
③ MALE MULLION SPA15003A
ALUM.6063-T6



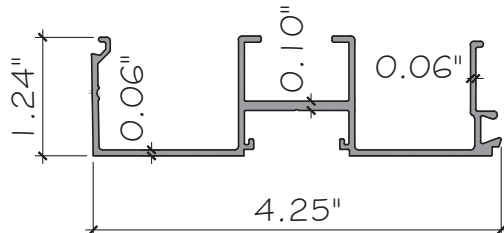
⑥ MULLION SPA15041
ALUM.6063-T6



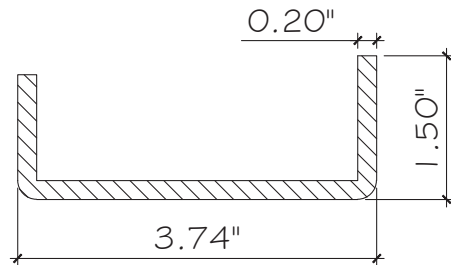
⑦ JAMB FILLER SPA15007A
ALUM.6063-T6



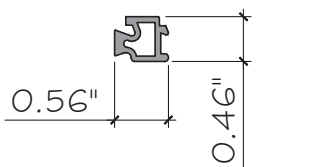
④ HEAD & SILL FRAME SPA15004
ALUM.6063-T6



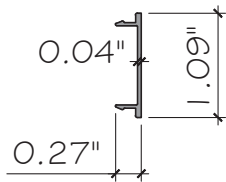
⑤ GLASS STOP SPA15015
ALUM.6063-T6



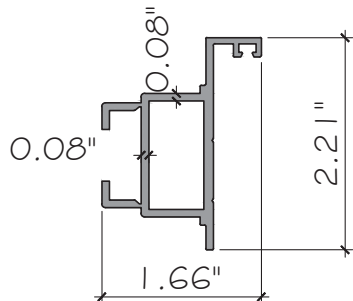
⑬ REINFORCING
STEEL



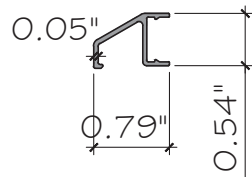
⑧ LAM. GLASS POCKET
SPA1001G
ALUM.6063-T5



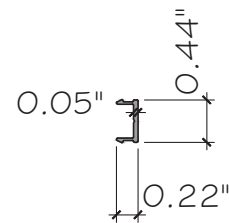
⑨ COVER SPA1300G
ALUM.6063-T5



⑳ DOOR ADAPTOR SPA10013A
ALUM.6063-T6

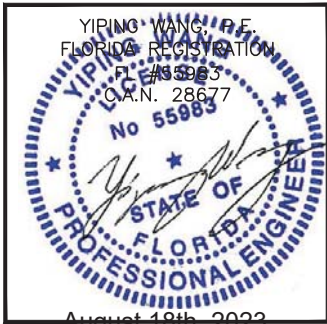


⑳ CORNICE
JNSP1000G
ALUM.6063-T5



㉕ CORNICE
JNSP1000G
ALUM.6063-T5

FLORIDA APPROVAL:
FL 42329.1



Rev. No.	Date	Drawn By	Description
01	08.15.2023	James	NEW PRODUCT APPLICATION
DRAWING NO. AD23-24			
PARTS			
Sheet No. 8 OF 10			

BILL OF MATERIALS			
ITEM	PART	DESCRIPTION	MATERIAL
1	SPA15001A	JAMB	ALUM. 6063-T6
2	SPA15002B	FEMALE MULLION	ALUM. 6063-T6
3	SPA15003A	MALE MULLION	ALUM. 6063-T6
4	SPA15004	HEAD / SILL / INTERMEDIATE HORIZONTAL	ALUM. 6063-T6
5	SPA15005	GLASS STOP	ALUM. 6063-T6
6	SPA15041	MULLION	ALUM. 6063-T6
7	SPA15007A	JAMB FILLER	ALUM. 6063-T6
8	SPA10017	LAM. GLASS POCKET	ALUM. 6063-T5
9	SPA13006	COVER	ALUM. 6063-T5
10	-	REINFORCING BAR, 3.62" X 0.47"	STEEL
11	-	REINFORCING BAR, 3.62" X 0.31"	STEEL
12	-	REINFORCING BAR, 3.82" X 0.47"	STEEL
13	-	REINFORCING BAR, 3.74" X 1.50" X 0.20"	STEEL
14	-	FRAME ASSEMBLY PAN HEAD SCREWS #12 X 1 1/4"	410 STAINLESS STEEL
14A	-	FRAME ASSEMBLY COUNTERSUNK HEAD SCREWS #12 X 1 3/4"	410 STAINLESS STEEL
15	-	FRAME ASSEMBLY PAN HEAD SCREWS #12 X 2 3/8"	410 STAINLESS STEEL
16	SBWG-26162	EPDM GASKET, ADUROMETER 70±5 SHORE A	EPDM
17	WHCO1	WEEP HOLE COVER	PVC
18	-	DOWSIL 995, STRUCTURAL SILICONE	SILICONE
19	-	SETTING BLOCK, 1 5/32" X 1". ADUROMETER 80±5 SHORE A.	EPDM
20	SPA10013A	DOOR ADAPTOR	ALUM. 6063-T6
21		FRAME ASSEMBLY SCREWS DIA.3/16" X 3 1/32"	410 STAINLESS STEEL
22		FRAME ASSEMBLY SCREWS DIA.5/32" X 1/2"	410 STAINLESS STEEL
23	SBWG-001	EPDM GASKET, ADUROMETER 70±5 SHORE A	EPDM
24	JNSP10006	CORNICE	ALUM. 6063-T5
25	JNSP10005	CLIP	ALUM. 6063-T5
26	SPA15001W	FRAME JOINT GASKET	3M

FL 42329.1

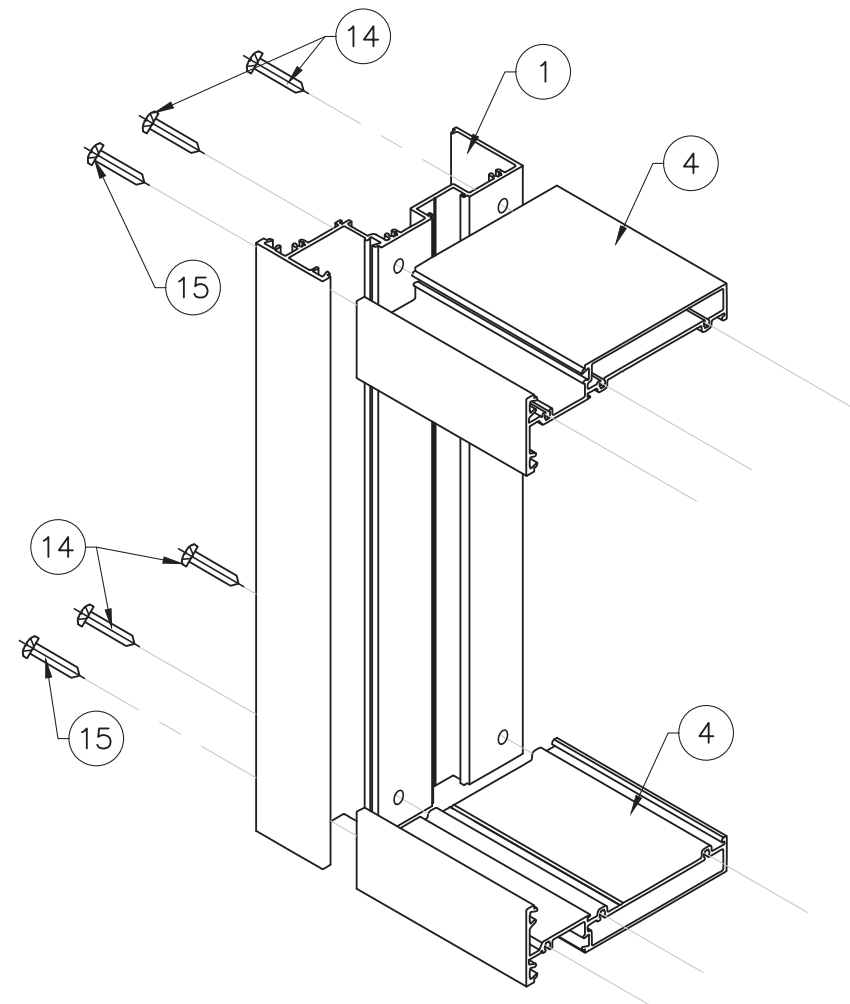
YIPING WANG, P.E.
FLORIDA REGISTRATION
P. #35963
C.A.N. 28677



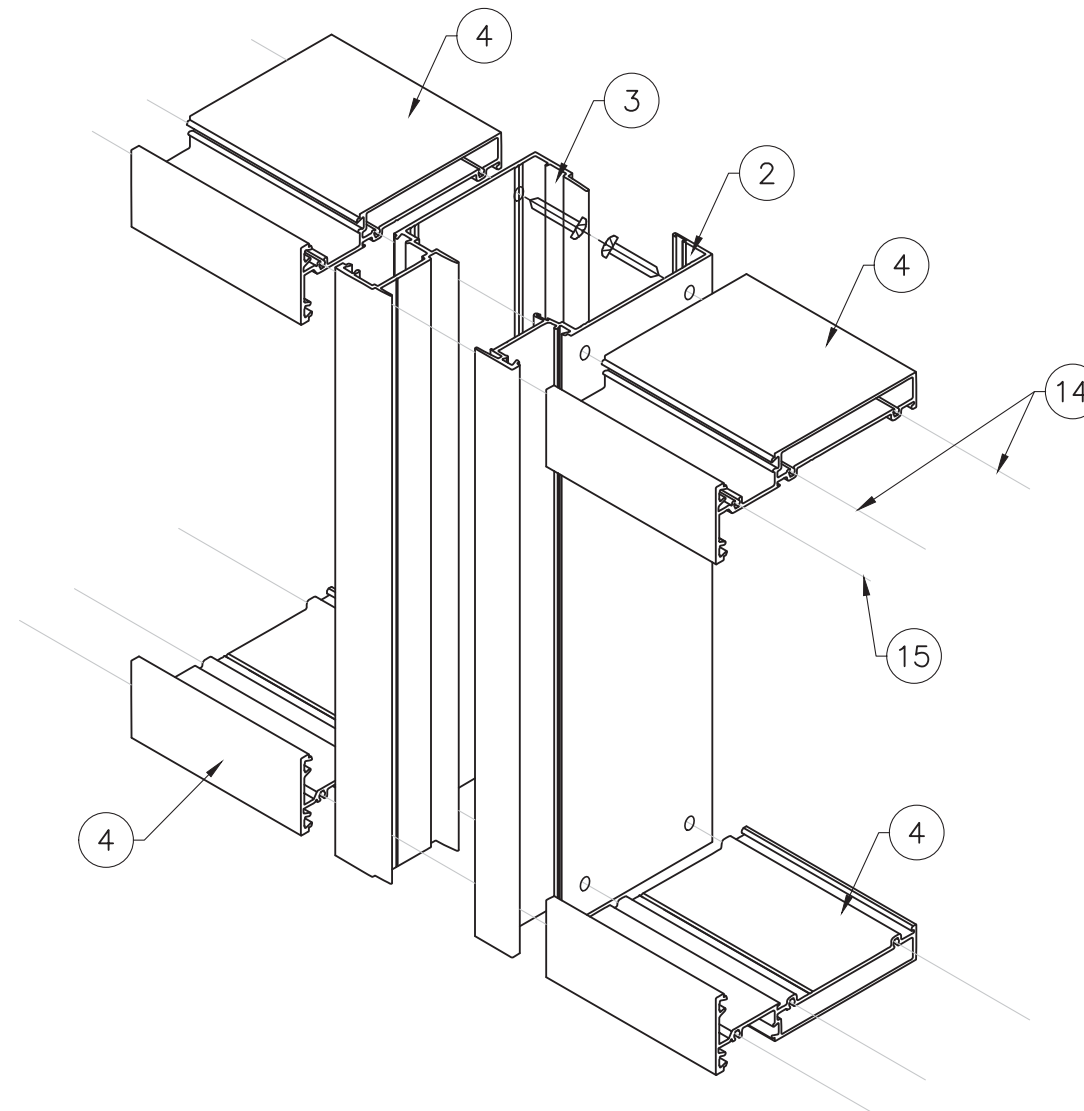
August 19th, 2022

~~August 18th, 2023~~

 MCY ENGINEERING, INC. GLAZING CONSULTANTS 12781 MIRAMAR PKWY. STE. 301 MIRAMAR, FL 33027 P: 305 271-0117 www.MCYEngineering.com mcy@mcyengineering.com									
SPA150 WINDOW WALL SYSTEM - L.M.I. Do it impact, inc. 7501 East Adamo Drive Tampa, Florida 33619 P: 321 946 5816 email: info@doitimpact.com									
Drawn Date 08.15.2023		Drawn By							
DRAWING NO.									
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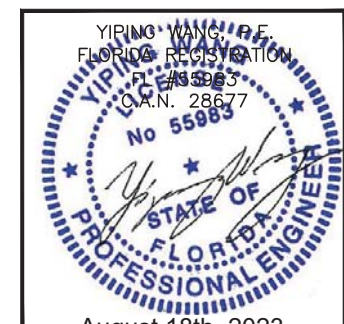


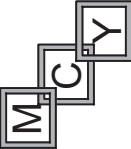
JAMB CORNER ASSEMBLY



MULLION TO HORIZONTAL ASSEMBLY

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MCY ENGINEERING, INC.
GLAZING CONSULTANTS
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MIRAMAR, FL 33027 P: 305 271-0117
www.MCYEngineering.com mcy@mcyengineering.com

SPA150 WINDOW WALL SYSTEM - L.M.I.

Do it impact, inc.
7501 East Adamo Drive
Tampa, Florida 33619
P: 321 946 5816 email: info@doitimpact.com

Rev. No.	Date	Drawn By	Description
01	08.15.2023	James	NEW PRODUCT APPLICATION

Drawn Date
08.15.2023

Drawn By

DRAWING NO.
AD23-24

ASSEMBLY

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